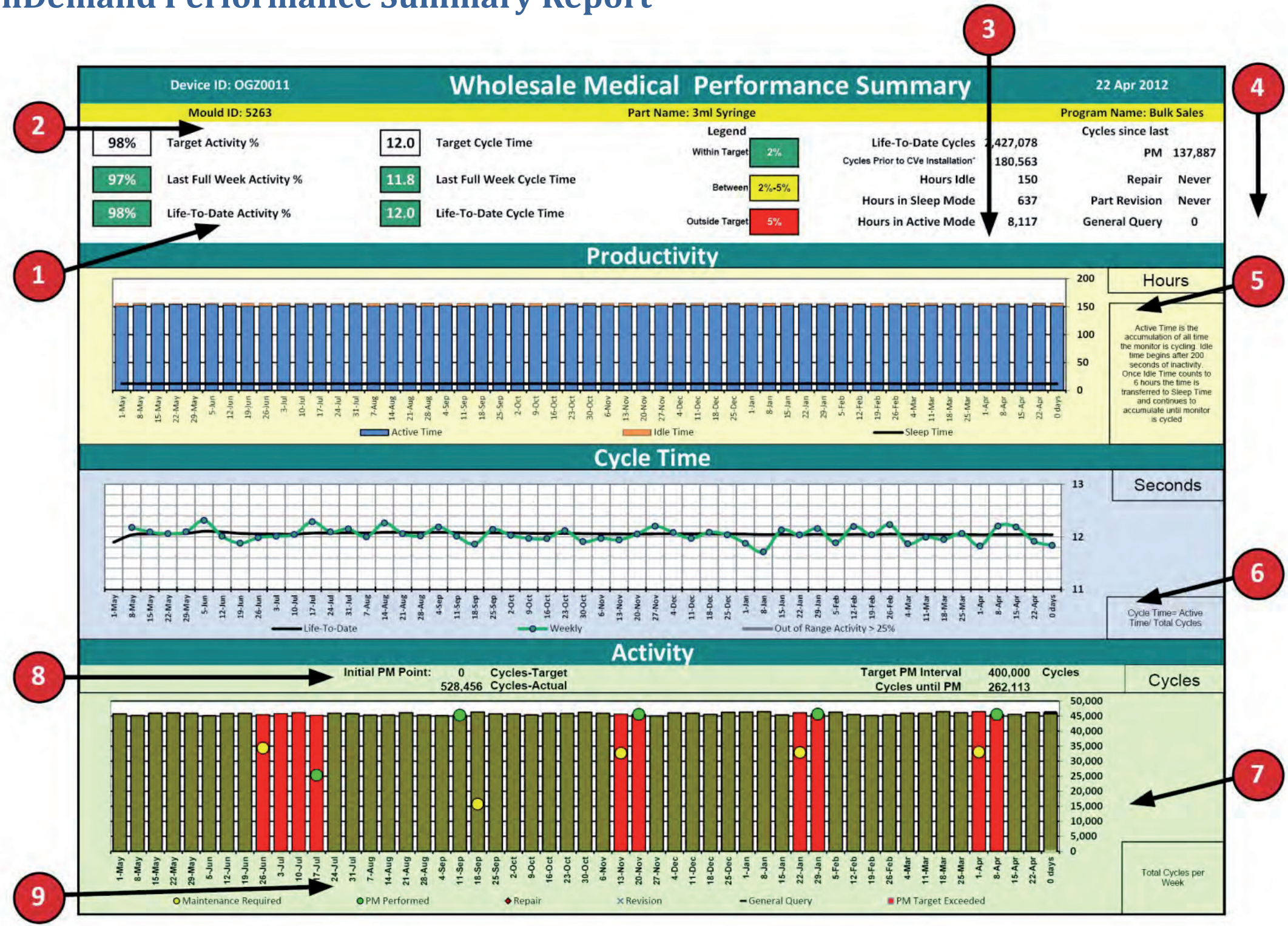
OnDemand Performance Summary Report



OnDemand Performance Summary Report

Activity Monitors indicate changes in idle times, alerting personal of downtime issues

1. Cycle Time Monitors quickly call attention to increases and decreases in Cycle Times and Activity versus defined targets entered during CVe Monitor initialization

2. Mould Data Panel allows all stakeholders to quickly identify the mould being viewed

3. Service History displays hours that your mould has been run and Lifetime Cycle Counts

4. Tool Activity Panel displays the cycle count of the most recent PM (preventive maintenance), repair, part revision and general query

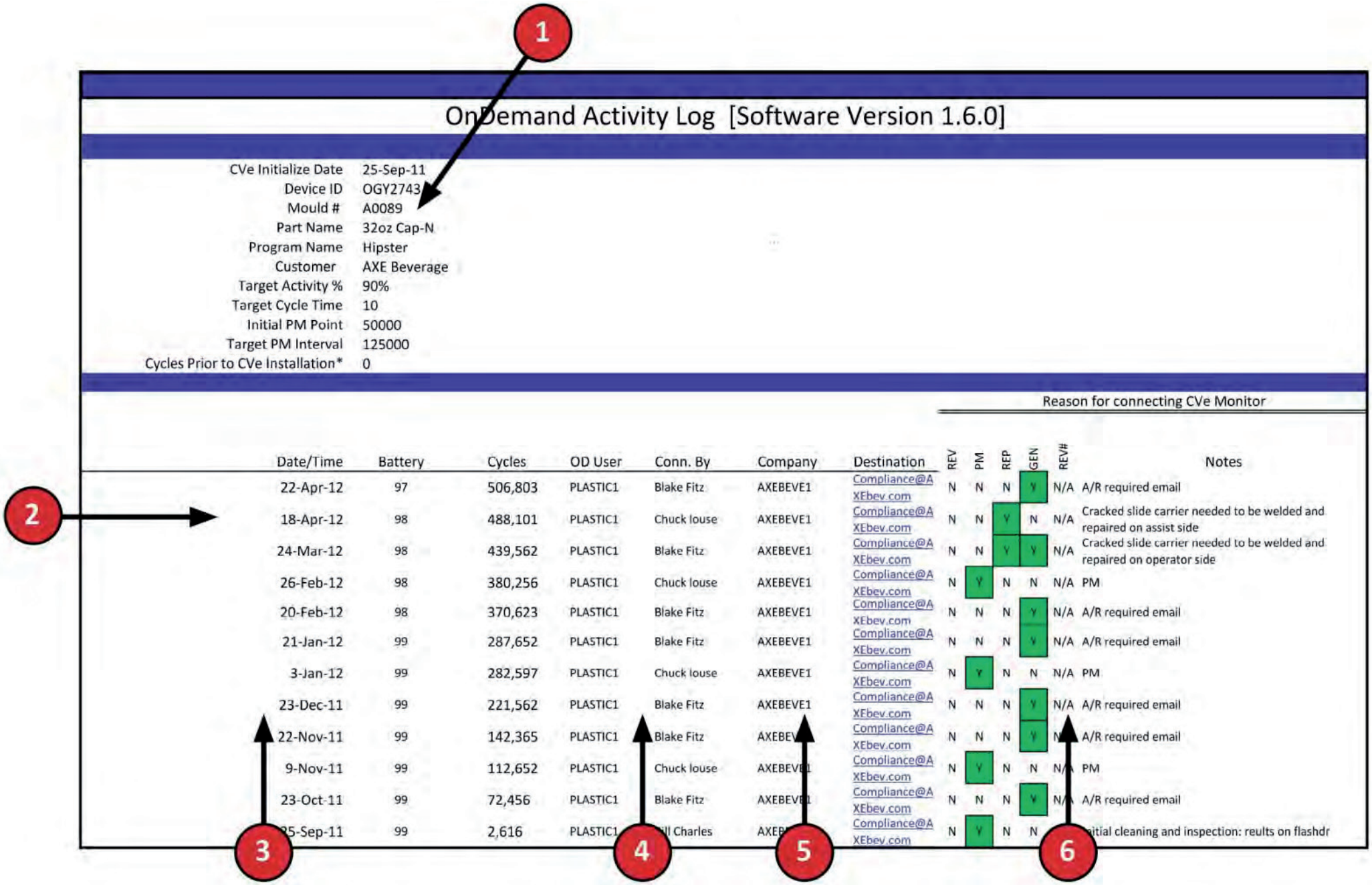
5. Productivity Graph shows the amount of downtime for your mould

6. Cycle Time Graph alerts individuals to changes in cycle time by comparing weekly and historical data, weekly average cycle times that are further than 25% from historical values are shown as a gray bar

7. Activity Graph presents historical weekly cycle counts to allow accurate press time assessments

8. Maintenance Alert displays when initial PM occurred and cycles until next PM is required

9. Activity Tracking graphically displays when the tool received PM, Repairs, Part Revisions and Queries. Sessions in which a tool is operated beyond required maintenance levels are indicated with a change in the color of the bar. For example a red indicates operation outside of the required PM limit.



OnDemand Activity Log [Software Version 1.6.0]

CVe Initialize Date	25-Sep-11
Device ID	OGY2743
Mould #	A0089
Part Name	32oz Cap-N
Program Name	Hipster
Customer	AXE Beverage
Target Activity %	90%
Target Cycle Time	10
Initial PM Point	50000
Target PM Interval	125000
Cycles Prior to CVe Installation*	0

							Reason for connecting CVe Monitor					
Date/Time	Battery	Cycles	OD User	Conn. By	Company	Destination	REV	PM	REP	GEN	REV#	Notes
22-Apr-12	97	506,803	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
18-Apr-12	98	488,101	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@AXEbev.com	N	N	Y	N	N/A	Cracked slide carrier needed to be welded and repaired on assist side
24-Mar-12	98	439,562	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	Y	Y	N/A	Cracked slide carrier needed to be welded and repaired on operator side
26-Feb-12	98	380,256	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@AXEbev.com	N	Y	N	N	N/A	PM
20-Feb-12	98	370,623	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
21-Jan-12	99	287,652	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
3-Jan-12	99	282,597	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@AXEbev.com	N	Y	N	N	N/A	PM
23-Dec-11	99	221,562	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
22-Nov-11	99	142,365	PLASTIC1	Blake Fitz	AXEBEV	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
9-Nov-11	99	112,652	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@AXEbev.com	N	Y	N	N	N/A	PM
23-Oct-11	99	72,456	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@AXEbev.com	N	N	N	Y	N/A	A/R required email
25-Sep-11	99	2,616	PLASTIC1	ill Charles	AXEB	Compliance@AXEbev.com	N	Y	N	N		itial cleaning and inspection: reults on flashdr

OnDemand Activity Log

1. Mould Identification Data provides important information such as
- Date Mould was entered into service
- Unique Serial Number for the CVe Monitor linked to this log
- Name of part being moulded
- Unique Program Name to allow OEMs to link together data from program tools
- Customer's name
- Target Activity Percentage for integration into Activity Reports
- Target Cycle Time to indicate failure to maintain recommended cycle times
- Initial PM Point the cycle count that Initial maintenance must be completed by
- Target PM Point is the required maintenance interval following Initial PM

2. Mould Activity Dates indicate dates for mould pulls and demonstrate adherence to OEM directed reporting

3. Lifetime Cycle Count provides historical usage requirements allowing more efficient planning of Preventive Maintenance (PM) Programs

4. Destination Address provides a log of customers that have been provided an Activity Report and Log, eliminating the need to go through additional steps to provide this information to your customer

5. Maintenance Log records downtime related to Preventive Maintenance and Mould Revisions

6. Notes allow customers the ability to keep a log of electronic records with each of their moulds. Warnings for overdue or upcoming PM that have been issued are noted in this section with notes entered by the user.