OnDemand Performance Summary Report Wholesale Medical Performance Summary Device ID: OGZ0011 22 Apr 2012 Mould ID: 5263 Part Name: 3ml Syringe Program Name: Bulk Sales Legend Cycles since last 12.0 98% **Target Activity % Target Cycle Time** 427,078 Life-To-Date Cycles PM 137,887 Cycles Prior to CVe Installation 180,563 Last Full Week Activity % Last Full Week Cycle Time 97% Hours Idle 150 Repair Never Hours in Sleep Mode 637 Part Revision Never 98% Life-To-Date Activity % Life-To-Date Cycle Time **Outside Target** Hours in Active Mode 8,117 **General Query** 0 **Productivity** Hours 150 Active Time is the 100 accumulation of all time the monitor is cycling. Idle time begins after 200 seconds of inactivity. Once Idle Time counts to 6 hours the time is transferred to Sleep Time and continues to accumulate until monitor **Cycle Time** 13 Seconds 12 11 Cycle Time= Active Time/ Total Cycles Weekly Out of Range Activity > 25% Activity Initial PM Point: Cycles-Target Target PM Interval 400,000 Cycles Cycles 528,456 Cycles-Actual Cycles until PM 262,113 50,000 45,000 40,000 35,000 30,000 25,000 20,000 15,000 10,000 5,000 Total Cycles per Week O Maintenance Required OPM Performed · Repair x Revision - General Query PM Target Exceeded

OnDemand Performance Summary Report

Activity Monitors indicate changes in idle times, alerting personal of downtime issues

- **1. Cycle Time Monitors** quickly call attention to increases and decreases in Cycle Times and Activity versus defined targets entered during CVe Monitor initialization
- **2. Mould Data Panel** allows all stakeholders to quickly identify the mould being viewed
- **3. Service History** displays hours that your mould has been run and Lifetime Cycle Counts
- **4. Tool Activity Panel** displays the cycle count of the most recent PM (preventive maintenance), repair, part revision and general query
- 5. Productivity Graph shows the amount of downtime for your mould
- **6. Cycle Time Graph** alerts individuals to changes in cycle time by comparing weekly and historical data, weekly average cycle times that are further than 25% from historical values are shown as a gray bar
- **7. Activity Graph** presents historical weekly cycle counts to allow accurate press time assessments
- **8. Maintenance Alert** displays when initial PM occurred and cycles until next PM is required
- **9. Activity Tracking** graphically displays when the tool received PM, Repairs, Part Revisions and Queries. Sessions in which a tool is operated beyond required maintenance levels are indicated with a change in the color of the bar. For example a red indicates operation outside of the required PM limit.

On Demand Activity Log [Software Version 1.6.0]

CVe Initialize Date 25-Sep-11

Device ID OGY2743

Mould # A0089

Part Name 32oz Cap-N

Program Name Hipster

Customer AXE Beverage

Target Activity % 90%

Target Cycle Time 10

Initial PM Point 50000

Target PM Interval 125000

Cycles Prior to CVe Installation* 0

Reason for connecting CVe Monitor

Date/Time	Battery	Cycles	OD User	Conn. By	Company	Destination	REV	PM	REP	GEN	REV	Notes
22-Apr-12	97	506,803	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@A XEbev.com	N	N	N	y	N/A A	/R required email
18-Apr-12	98	488,101	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@A XEbev.com	N	N	Y	N	N/A	racked slide carrier needed to be welded and epaired on assist side
24-Mar-12	98	439,562	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@A XEbev.com	N	N	Y	Y	N/A	racked slide carrier needed to be welded and epaired on operator side
26-Feb-12	98	380,256	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@A XEbev.com	N	Y	N	N	N/A P	M
20-Feb-12	98	370,623	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@A XEbev.com	N	N	N	Y	N/A A	/R required email
21-Jan-12	99	287,652	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@A XEbev.com	N	N	N	V.	N/A A	/R required email
3-Jan-12	99	282,597	PLASTIC1	Chuck louse	AXEBEVE1	Compliance@A XEbev.com	N	γ	N	N	N/A P	М
23-Dec-11	99	221,562	PLASTIC1	Blake Fitz	AXEBEVE1	Compliance@A XEbev.com	N	N	N	y	N/A A	/R required email
22-Nov-11	99	142,365	PLASTIC1	Blake Fitz	AXEBEV	Compliance@A XEbev.com	N	N	N	y	NA A	/R required email
9-Nov-11	99	112,652	PLASTIC1	Chuck louse	AXEBEVEL	Compliance@A	N	y	N	N	N/A P	M
23-Oct-11	99	72,456	PLASTIC1	Blake Fitz	AXEBEVEL	Compliance@A	N	N	N	٧	N/A A	/R required email
5-Sep-11	99	2,616	PLASTIC1	Charles	AXEB	Compliance@A	N	٧	N	N		itial cleaning and inspection: reults on flashdr
	22-Apr-12 18-Apr-12 24-Mar-12 26-Feb-12 20-Feb-12 21-Jan-12 3-Jan-12 23-Dec-11 \$\int 22-Nov-11 9-Nov-11 23-Oct-11	22-Apr-12 97 18-Apr-12 98 24-Mar-12 98 26-Feb-12 98 20-Feb-12 98 21-Jan-12 99 3-Jan-12 99 23-Dec-11 99 9-Nov-11 99 23-Oct-11 99	22-Apr-12 97 506,803 18-Apr-12 98 488,101 24-Mar-12 98 439,562 26-Feb-12 98 380,256 20-Feb-12 98 370,623 21-Jan-12 99 287,652 3-Jan-12 99 282,597 23-Dec-11 99 221,562 422-Nov-11 99 142,365 9-Nov-11 99 112,652 23-Oct-11 99 72,456	22-Apr-12 97 506,803 PLASTIC1 18-Apr-12 98 488,101 PLASTIC1 24-Mar-12 98 439,562 PLASTIC1 26-Feb-12 98 380,256 PLASTIC1 20-Feb-12 98 370,623 PLASTIC1 21-Jan-12 99 287,652 PLASTIC1 3-Jan-12 99 282,597 PLASTIC1 23-Dec-11 99 221,562 PLASTIC1 22-Nov-11 99 142,365 PLASTIC1 9-Nov-11 99 112,652 PLASTIC1 23-Oct-11 99 72,456 PLASTIC1 25-Sep-11 99 2,616 PLASTIC1	22-Apr-12 97 506,803 PLASTIC1 Blake Fitz 18-Apr-12 98 488,101 PLASTIC1 Chuck louse 24-Mar-12 98 439,562 PLASTIC1 Blake Fitz 26-Feb-12 98 380,256 PLASTIC1 Chuck louse 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OnDemand Activity Log

- **1. Mould Identification Data** provides important information such as
- Date Mould was entered into service
- Unique Serial Number for the CVe Monitor linked to this log
- Name of part being moulded
- Unique Program Name to allow OEMs to link together data from program tools
- Customer's name
- Target Activity Percentage for integration into Activity Reports
- Target Cycle Time to indicate failure to maintain recommended cycle times
- Initial PM Point the cycle count that Initial maintenance must be completed by
- Target PM Point is the required maintenance interval following Initial PM
- **2. Mould Activity Dates** indicate dates for mould pulls and demonstrate adherence to OEM directed reporting
- **3. Lifetime Cycle Count** provides historical usage requirements allowing more efficient planning of Preventive Maintenance (PM) Programs
- **4. Destination Address** provides a log of customers that have been provided an Activity Report and Log, eliminating the need to go through additional steps to provide this information to your customer
- **5. Maintenance Log** records downtime related to Preventive Maintenance and Mould Revisions
- **6. Notes** allow customers the ability to keep a log of electronic records with each of their moulds. Warnings for overdue or upcoming PM that have been issued are noted in this section with notes entered by the user.