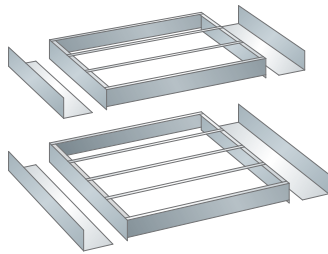


NC storage and transport systems

Planning information

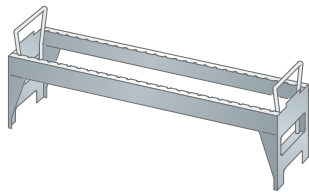
Partitioning schemes for NC tool containers

The capacity of each of the different storage and transport units for NC tools can be seen in the following table. The partitioning schemes for each type of tool can be read off beside each of the article numbers. Using this scheme you can use the table to calculate the maximum capacity per inserted storage and transport unit.



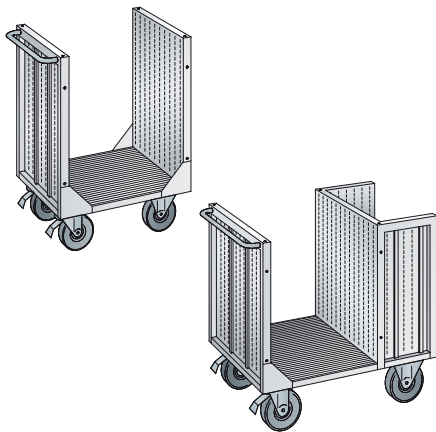
Insert frame in drawers

Width x Depth mm	Units (E)	A	B	D	E	F	G	H
612 x 459	36 x 27 E	27	24	21	18	15	12	3
918 x 459	54 x 27 E	42	39	33	27	24	21	-
612 x 612	36 x 36 E	36	32	28	24	20	16	4
765 x 612	45 x 36 E	40	40	36	28	24	20	-
918 x 612	54 x 36 E	56	52	44	36	32	28	-
1088 x 612	64 x 36 E	68	60	52	44	36	32	-



Tool cradle

Width x Depth mm	Units (E)	A	B	D	E	F	G	H
562 x 140	36 E	9	8	7	6	5	4	1
946 x 140	54 E	16	14	12	10	8	7	-



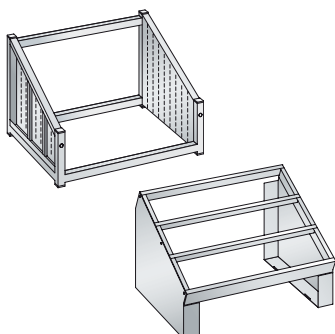
NC transport unit

For assembly of 1 insert frame and 2 tool cradles.

Width x Depth x Height mm	Units (E)	A	B	D	E	F	G	H
765 x 514 x 932	36 x 27 E	45	40	35	30	25	20	5

For assembly of 1 insert frame and 4 tool cradles.

Width x Depth x Height mm	Units (E)	A	B	D	E	F	G	H
1080 x 692 x 975	36 x 36 E	72	64	56	48	40	32	8



NC bench stand

To hold 3 tool cradles.

Width x Depth x Height mm	Units (E)	A	B	D	E	F	G	H
660 x 500 x 395	36 E	27	24	21	18	15	12	3

With insert frame for 3 strips.

Width x Depth x Height mm	Units (E)	A	B	D	E	F	G	H
588 x 413 x 345	36 x 27 E	27	24	21	18	15	12	3